

technical data sheet

marathon fast finish

1. Identification of Product			
Product code:	9307-X-XXXX		
Description:	Single pack, Glossy, Alkyd Topcoat.		
Features:	Quick Drying High Build, tough, durable finish Good gloss and colour retention		
Recommended use:	Versatile, easy-to-use topcoat, suitable for a wide range of industrial applications including plant, machinery, tools, sheet metalwork, gates, railings and general steel fabrications.		
Physical properties:	Colours: Any RAL or BS; Corporate Colours Weight Solids: 40% Flash Point: 26°C VOC: 532g/L Gloss Level: Gloss, Semi-Gloss, Satin		
2. Product Information			
Storage:	Store in accordance with national regulations, in a dry, cool, well-ventilated area, away from heat and ignition. Keep lids tightly closed. Unopened containers may be stored for up to 2 years.		
Health & Safety:	Please read and observe the safety precautions on the label. Refer to the material safety data sheets for further information.		
3. Application Information.			
Film thickness and spreading rate:	Recommended film thicknesses		Theoretical coverage
	Dry	Wet	
	Minimum: 30 Maximum: 40 Typical: 35	Minimum: 40 Maximum: 100 Typical: 10	Minimum: 13 Maximum: 10 Typical: 11.5
	Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.		
	Drying/Overcoating Times:	Surface Dry	20-30 Minutes
To Handle		60-80 Minutes	
Hard dry		6-8 Hours	
Overcoating - min		See product notes	
Overcoating - Max		Indefinite	
Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.			
Surface preparation:	All surfaces to be clean, dry and free of contamination. Apply to undamaged, compatible primer.		
Suitable Primer:	Suitable Primer: Primathon or almost any alkyd based primer.		
Application Conditions:	Temperature of substrate should be a minimum of 3°C above the dew point, ideally 18°C – 21°C.		
Application Methods:	Airless spray: Recommended (11-13 thou tip; pressure 2000 psi) Brush & Roller: Recommended for stripe coating or small areas.		
Handling:	Handle with care. Stir thoroughly before use.		
Pack Sizes:	Pack Size: 5 litres, 20 litres.		
Mixing:	Must be mixed thoroughly before use. Use a mechanical agitator for mixing.		

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Thinner/Cleaner:

Marathon 737

The information in this data sheet is correct, to the best of our knowledge, based on laboratory tests and practical experience. However, as the product is used under conditions which are beyond our control, we cannot guarantee anything but the quality of the product itself. We recommend that users carry out tests to satisfy themselves with the suitability of the product for its intended use. These details are subject to revision from time to time, without notice.

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