technical data sheet

marathon primathon sheen

1. Identification of Product	
Product code:	9337-X-XXXX
Description:	Single pack, alkyd based primer
Features:	Fast drying Attractive sheen finish Contains Zinc Phosphate active anti-corrosive pigments
Recommended use:	Anti-corrosive primer for steel in moderate, non-aggressive environments, where a topcoat is not necessary.
Physical properties:	Colours: Red (other colours made to order) Volume Solids: ± 50% Flash Point: 24°C VOC: 435g/L Gloss level: Semi-Gloss Water Resistance: Good

2. Product Information	
Storage:	Store in accordance with national regulations, in a dry, cool, well-ventilated area, away from heat and ignition. Keep lids tightly closed. Unopened containers may be stored for up to 2 years.
Health & Safety:	Please read and observe the safety precautions on the label. Refer to the material safety data sheets for further information.

3. Application Information.			
Film thickness and spreading rate:	Recommended film thicknesses		Theoretical coverage
	Dry	Wet	
	Minimum: 25 Maximum: 100 Typical:50	Minimum: 50 Maximum: 200 Typical: 100	Minimum: 20 Maximumj: 5 Typical: 10
	Practical coverage depends on the application method, painting conditions and the shape and roughness of the surface to be coated.		
Drying/Overcoating Times:	Surface Dry:	15 minutes @ 18-21°C	
	To Recoat:	2-4 Hours @ 18-21°C	
	Overcoating - min Overcoating - Max	See product notes Indefinite	
	Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.		
Suitable Topcoat:	Marathon Fast finish, Fine Finish, or almost any other single pack topcoat, if desired.		
Surface preparation:	All surfaces to be clean, dry and free of contamination. Blast clean steel to SA 2½ or apply to undamaged, compatible primer.		
Application Conditions:	Temperature of substrate should be a minimum of 3°C above the dew point, ideally 18°C - 21°C.		
Storage:	Store in accordance with national regulations, in a dry, cool, well-ventilated area, away from heat and ignition. Keep lids tightly closed. Unopened containers may be stored for up to 2 years.		
Handling:	Handle with care. Stir thoroughly before use.		
Pack sizes:	5 litres, 20 litres.		

Application Methods:	Airless spray: Recommended (15-19 thou tip; pressure 2500 psi) Brush and Roller: Recommended Conventional Spray: thin up to 10%
Mixing:	Must be mixed thoroughly before use. Use a mechanical agitator for mixing.
Thinner/Cleaner:	Marathon 737

The information in this data sheet is correct, to the best of our knowledge, based on laboratory tests and practical experience. However, as the product is used under conditions which are beyond our control, we cannot guarantee anything but the quality of the product itself. We recommend that users carry out tests to satisfy themselves with the suitability of the product for its intended use. These details are subject to revision from time to time, without notice.

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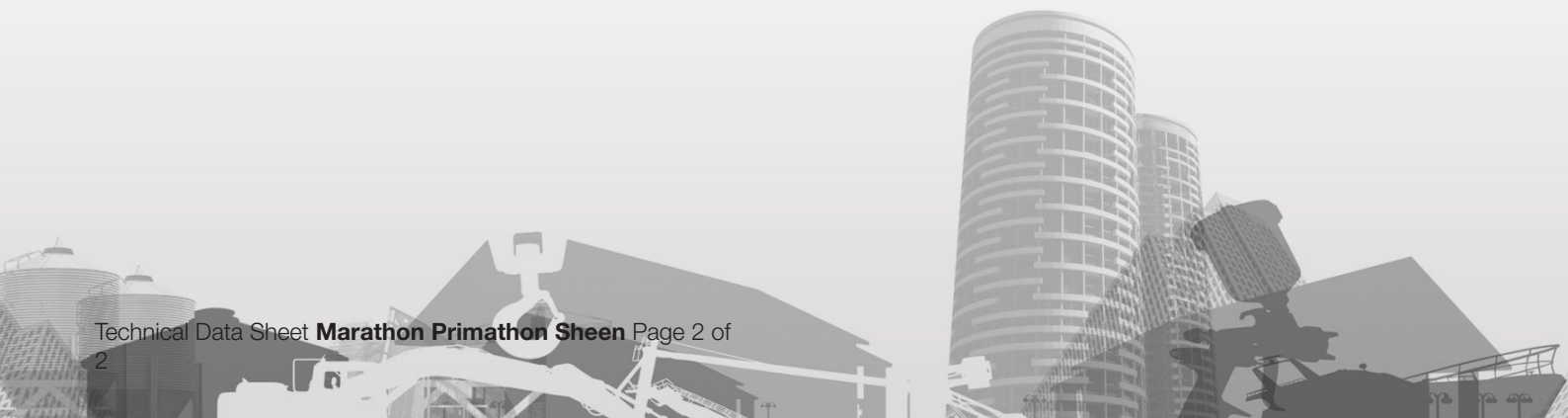
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