

technical data sheet

marathon strong finish

1. Identification of Product	
Product code:	9326-X-XXXX
Description:	Single pack polyurethane topcoat
Features:	Rapid through drying Premium quality gloss finish Easy to use, no mixing or wastage Good durability and weather resistance Good gloss and color retention Isocyanate-free
Recommended use:	High quality finishing coat for a wide range of industrial applications including plant and machinery, agricultural equipment and commercial vehicles.
Physical properties:	Colours: Any RAL or BS; Corporate Colours. Volume Solids: 42% Flash Point: 32°C VOC: 449g/L Gloss Level: Gloss Water Resistance: Good Resistance to oil, grease, petrol, mild solvents, chemicals: Good

2. Product Information	
Storage:	Store in accordance with national regulations, in a dry, cool, well-ventilated area, away from heat and ignition. Keep lids tightly closed. Unopened containers may be stored for up to 2 years.
Handling:	Handle with care. Stir thoroughly before use.
Pack sizes:	5 Litres; 20 Litres
Health & Safety:	Please read and observe the safety precautions on the label. Refer to the material safety data sheets for further information.

3. Application Information.				
Film thickness and spreading rate:		Minimum	Maximum	Typical
	Film thickness, dry	30	45	40
	Film thickness, wet	71	107	95
	Theoretical spreading rate m ² /L	14	9	105
Surface preparation:	All surfaces to be clean, dry and free of contamination. Blast clean steel to SA 2½ or apply to undamaged, compatible primer.			
Recommended Ambient Temperature:	Temperature of substrate should be a minimum of 3°C above the dew point, ideally 18°C to 21°C.			
Application Methods:	Air-assisted airless spray: Recommended Airless spray: Recommended (11-13 thou tip; pressure 2000 psi) Brush and roller: Recommended			
Thinner/Cleaner:	Marathon 767			
Drying:	Surface Dry: 60-90 minutes To Handle: 120-180 minutes Hard dry: 6-8 hours			
Suitable Primer:	Primathon or other undamaged, compatible primer.			

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This information is given in good faith for the guidance of users but without warranty or liability. Any queries should be referred to our Technical Department. The above information, based on laboratory tests and practical experience has been proved valid at the date marked on the product data sheet. When necessary verify the validity of the product data sheet. The quality of the product is ensured by our operational system, based on the requirements of the standards ISO 9001. As a manufacturer we cannot be responsible for any damages caused by using the product against our instructions or for inappropriate purposes. This product is for professional use only.

DISTRIBUTED BY:

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